

SPECIALTY INDUSTRIAL FILM & PACKAGING

WORK WITH TRANSCENDIA TO CUSTOMIZE YOUR VCI, ESD OR INDUSTRIAL PACKAGING TO PROTECT SENSITIVE ELECTRONICS AND MATERIALS

Streamlined Manufacturing and Converting

Our streamlined blown film extrusion process incorporates in-line bagging machines in a facility that includes on-site converting assets for individually-cut products.

SQF Certification

Transcendia has been manufacturing flexible packaging solutions for its customers since 1995. Our manufacturing processes ensure consistent quality and performance as evidenced by our SQF certification in all facilities that manufacture products for the food industry. In fact, our Grand Rapids, MI facility was one of the first polyethylene film plants in the United States to receive an excellent SQF rating.



Technical Capabilities

Blown Film Extrusion

- Mono-layer
- Co-extruded A/B/A Configuration
- Tri-extruded A/B/C Configuration

Converting

- Slitting
- Venting
- Die Cutting

Printing

- Registered Printing
- Random Repeat Printing

Quality

- ISO 9001:2015 Certified Quality Systems
- Clean Room
- Pharma Grade Films
- High Res
- SQF
- FDA Compliant Films
- On-site Lab
- Drug Master

Products

Bags

- ESD Bags
- VCI Bags
- Institutional Can Liners
- Autoclave Bags & Products
- Reclosable Bags
- Clean Room Bags, Single Wound Sheeting & Tubing
- Perforated on a 3" Core or Coreless Rolls
- Bottom Seal Individually Cut
- Side Seal Individually Cut
- Wicketed & Staple Pack Header Bags
- M-Fold Bags
- C-Fold Bags
- Individually Folded Bags

Films

- Black Conductive Film
- Sheets of 6" Cores
- Single Wound Sheeting
- Double Wound Sheeting
- Center Fold Sheeting
- M-Fold Sheeting
- J-Sheeting
- Masking Films
- Shrink Film & Sheets

Gusseted Tubing

- Center Slit
- Starseal
- Perforated
- OKI



SPECIALTY INDUSTRIAL FILM & PACKAGING

Customization

- Low, Medium or High Slip
- Anti-stat
- UVI
- Many Stock Colors
- Sizes
- Printing
- Venting (1/4" – 3/8")
 - Butterfly
 - Hole Punch
 - Slit
 - Tack
- VCI

Materials

- LLDPE
 - Butene
 - Super Hexene
 - Octene
- LDPE Frac Melt
- PP High Temp
- HDPE
- Resin Blends

Size & Gauge Capabilities

HDPE Co-ex

- 15" – 60" Lay Flat, Gusseted up to 90"
- Folding Sheeting up to 180"
- Perforated on a Roll Sheets 15" – 60"

HDPE or LLDPE Tri-ex

- 30" – 44" Layflat
- Gusseted up to 60"
- Folded Sheeting up to 120"

LLDPE Mono-layer

- 3" – 116" Layflat, Gusseted 10" – 145"
- Folded Sheeting up to 300"
- Single Wound Sheeting 3" – 120" (max flat)
- Perforated on a Roll Sheets 10" – 97"

Clean Room Bags

Gauges

LDPE 1 – 12 mil.

Sizes

LDPE Width: 3" – 52" Length: 3" – 90"

Gauge Guidelines

LLDPE	.6 to 25 mil.
HDPE Co-ex	.35 to 4 mil.
LLDPE Co-ex	.6 to 5 mil.

Individually Cut Bags (Flat, Gusseted or Starseal)

Gauges

HDPE	.45 to .35 mil.
LLDPE	.6 to 7 mil.

Sizes

HDPE	Width: 15" to 52"	Length: 12" to 70"
LLDPE	Width: 3" to 52"	Length: 3" to 90"



Contact us | To speak with an industrial specialist call **800-745-5802 (US)**, **800-268-4108 (CAN)** or visit [transcendia.com/contact-us](https://www.transcendia.com/contact-us)

