

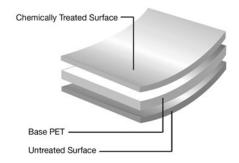
C1S-F Polyester (PET) Film

DESCRIPTION

C1S-F is a polyester (PET) film that is chemically treated on one side to provide enhanced adhesion to inks, coatings, and adhesives.

CHARACTERISTICS

- Often eliminates the need for priming
- Good clarity and handling characteristics in metallizing
- Offers excellent aesthetics when metallized.
- Excellent barrier to oxygen and moisture when used in metallized structures.



FDA STATUS

Manufactured with materials compliant with FDA regulations.

COMPLIANCE

Please visit https://www.transcendia.com/compliance for more compliance information.

TECHNICAL DATA

PROPERTIES		UNIT OF MEASURE	TYPICAL VALUE				TEST METHOD
Thickness		gauge	48	75	92	142	=
Yield (nominal)		in²/lb.	41,850	26,432	21,835	13,950	-
Coefficient of Friction		Static	0.41	0.38	0.36	0.35	ASTM D1894
Coefficient of Friction		Dynamic	0.40	0.40	0.40	0.30	ASTM D1894
Tensile Strength	MD	psi	31,000-	31,000-	31,000-	31,000-	ASTM D882
			41,000	40,000	36,000	34,000	
Tensile Strength	TD	psi	38,000-	36,000-	35,000-	34,000-	ASTM D882
			42,000	42,000	36,000	35,000	
Elongation at Break	MD	%	110	110	110	155	ASTM D882
Elongation at Break	TD	%	70	70	70	125	ASTM D882
Haze		%	2.5-3.6	3.4	3.9-6.0	4.7	ASTM D1003
TLT		%	90.3	90.3	90.0	89.8	ASTM D1003
Gloss		-	160	158	155	155	ASTM D2457
Heat Shrinkage	MD	%	2.0-3.5	1.8-3.5	1.6-3.5	1.6-3.5	150°C/30min
Heat Shrinkage	TD	%	1.0-3.5	0.9-3.5	0.8-3.5	0.8-3.5	150°C/30min

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