

# C1SC-F Polyester (PET) Film

### **DESCRIPTION**

C1SC-F is a clear, polyester (PET) film that is chemically treated on one side and specifically suited for water-based inks and adhesives as well as metallization.

(Also available in 36 and 60 gauges.)

# Chemically Treated Surface Base PET Untreated Surface

# **CHARACTERISTICS**

- Often eliminates the need for priming
- Good clarity and handling characteristics in metallizing
- More suited for water-based inks, adhesives, and metallization than C1S-F

# **FDA STATUS**

Manufactured with materials compliant with FDA regulations.

### **COMPLIANCE**

Please visit <a href="https://www.transcendia.com/compliance">https://www.transcendia.com/compliance</a> for more compliance information.

### **TECHNICAL DATA**

PROPERTIES	UNIT OF MEASURE	TYPICAL VALUE			TEST METHOD	
Thickness	gauge	48	75	92	142	-
Yield (nominal)	in²/lb.	41,850	26,432	21,835	13,950	-
COF (Static)	-	0.45	0.45	0.43	0.42	ASTM D1894
COF (Dynamic)	-	0.40	0.40	0.37	0.35	ASTM D1894
Tensile Strength MD	psi	43,000	38,500	38,000	35,000	ASTM D882
Tensile Strength TD	psi	38,000	38,000	37,000	34,000	ASTM D882
Elongation at Break MD	%	110	130	135	140	ASTM D882
Elongation at Break TD	%	115	115	120	125	ASTM D882
Haze	%	3.0	3.4	3.7	4.8	ASTM D1003
TLT	%	90.3	90.2	90.0	90.0	ASTM D1003
Gloss	%	160	160	160	157	ASTM D523
Heat Shrinkage MD	%	2.0	1.7	1.6	1.5	150°C/30 min
Heat Shrinkage TD	%	0.7	0.7	0.6	0.6	150°C/30 min
Surface Tension (Treated)	Dyne	56	56	56	56	ASTM D2578
Surface Tension (Plain)	Dyne	45	45	45	45	ASTM D2578

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