

FFC-F Polypropylene (PP) Film

DESCRIPTION

FFC-F is a clear biaxially oriented polypropylene film with a fast-seal coating on one side and an aqueous acrylic coating on the other.

CHARACTERISTICS

- Exceptionally wide seal range on fast seal side
- Excellent seal properties in terms of strength, hot tack, and integrity
- Very wide operating window on horizontal flow-wrap machines
- Fast sealing seals remain unaffected by changes in climatic conditions
- Good aroma and moisture barrier
- Good optical properties
- Good printability on acrylic side
- No seal compatibility between fast-seal and acrylic coating

FDA STATUS

Manufactured with materials compliant with FDA regulations.

COMPLIANCE

Please visit <u>https://www.transcendia.com/compliance</u> for more compliance information.

TECHNICAL DATA

PROPERTIES	UNIT OF MEASURE	TYPICAL VALUES		TEST METHOD
Thickness	Gauge	100	120	-
Yield	in²/lb	31,000	25,950	-
Shrinkage MD	%	4.9		250°F x 60 secs
Shrinkage TD	%	1.4		250°F x 60 secs
Shrinkage MD	%	8.6		265°F x 60 secs
Shrinkage TD	%	2.0		265°F x 60 secs
Sealing Range	°F	150-295		0.1 sec; 60 psi F/F
Seal Strength	g(f)/in	>500		212°; 1 sec;60 psi F/F
Gloss (45°)	%	95		ASTM D2457
COF, A/A (Dynamic)	-	0.25		ASTM D1894
COF, F/F (Dynamic)	-	0.50		ASTM D1894
Haze (Wide Angle)	%	2.5		ASTM D1003
WVTR	g/100in ² /day	0.32	0.29	ASTM F1249 (100°F 90% RH)
OTR	cc/100in ² /day	54.8	48.4	ASTM F1927 (77°F 0% RH)

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