

GPXLH Polyester (PET) Film

DESCRIPTION

GPXLH is an untreated, low haze polyester (PET) film that is designed for easy handling during processing, especially in hot stamping applications.

CHARACTERISTICS

- High strength and good handling properties
- Low coefficient of friction which facilitates smooth coating and finishing
- Resistant to heat wrinkle formation in the machine direction during coating processes

FDA STATUS

Manufactured with materials compliant with FDA regulations.

COMPLIANCE

Please visit <u>https://www.transcendia.com/compliance</u> for more compliance information.

TECHNICAL DATA

PROPERTIES		UNIT OF MEASURE	TYPICAL VALUES			TEST METHOD
Thickness		gauge	48	92	142	-
Yield		in²/lb	41,200	21,500	13,900	-
Strength at 5% Elongation	MD	psi	15,900	15,800	15,800	ASTM D882
Strength at 5% Elongation	TD	psi	14,800	14,500	14,700	ASTM D882
Tensile Strength	MD	psi	39,800	35,800	33,600	ASTM D882
Tensile Strength	TD	psi	36,300	38,400	35,700	ASTM D882
Elongation at Break	MD	%	120	150	153	ASTM D882
Elongation at Break	TD	%	129	130	125	ASTM D882
Haze		%	2.1	2.8	2.8	ASTM D1003
Heat Shrinkage	MD	%	3.7	3.5	3.4	ASTM D1204 190°C/20 min
Heat Shrinkage	TD	%	0.4	0.8	0.4	ASTM D1204 190°C/20 min
COF, A/B (Static)		-	0.4	0.4	0.4	ASTM D1894
COF, A/B (Kinetic)		-	0.3	0.3	0.3	ASTM D1894
Surface Roughness RA		nm	30	20	20	DIN 4768

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