

HSPET2-F Polyester (PET) Film

DESCRIPTION

HSPET2-F is a coextruded, one-side amorphous, heat-sealable polyester film designed to be used in overwrap, print and lamination applications. HSPET2-F is dual ovenable at temperatures above 250°F up to 425°F.

FDA STATUS

Manufactured with materials compliant with FDA regulations.

COMPLIANCE

Please visit https://www.transcendia.com/compliance for more compliance information.

TECHNICAL DATA

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PROPERTIES	;	UNIT OF MEASURE	TYPICAL VALUE	TEST METHOD
Thickness		gauge	60	-
Yield (nominal)		in²/lb	33,000	-
CoF (Static)		-	0.3-0.6	ASTM D1894
CoF (Dynamic)		-	0.26-0.5	ASTM D1894
Tensile Strength	MD	psi	25,000-37,000	ASTM D882
Elongation at Break	MD	%	100-120	ASTM D882
Elongation at Break	TD	%	90-125	ASTM D882
Gas Permeability		cc/100 in²/day	5.0-5.6	ASTM D1434
Total Haze		%	3.1-3.5	ASTM D1003
Heat Shrinkage	MD	%	1.25-2.0	30 min. at 150°C
Heat Shrinkage	TD	%	0.3-0.9	30 min. at 150°C
Heat Seal Temp Range		°F	220-400	Internal Test

Revision Date: 1/3/2025

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