

OS-F Polypropylene (PP) Film

DESCRIPTION

OS-F is a high-speed polypropylene (PP) overwrap film with shrink tightening properties.

CHARACTERISTICS

- Heat sealable two side
- Superior sparkling appearance
- Superior controlled, balanced shrinkage
- Excellent moisture and flavor barrier

- Differential slip properties for tight wraps
- Strong seals for tamper evidence
- Overcomes film relaxation problems
- Resistant to solvent attack

FDA STATUS

Manufactured with materials compliant with FDA regulations.

COMPLIANCE

Please visit https://www.transcendia.com/compliance for more compliance information.

TECHNICAL DATA

PROPERTIES	UNIT OF MEASURE	TYPICA	L VALUE	TEST METHOD
Thickness	gauge	80	100	-
Yield	in²/lb.	38,600	30,900	-
Coefficient of Friction	Dynamic	0.40	0.25	ASTM D1894
Tensile Strength MD Strain Rate 50%/minute	psi	24,700	24,700	ASTM D882
Tensile Strength TD Strain Rate 50%/minute	psi	30,500	30,500	ASTM D882
Elongation at Break MD Strain Rate 50%/minute	%	120	120	ASTM D882
Elongation at Break TD Strain Rate 50%/minute	%	80	80	ASTM D882
WVTR	g/100 in ² /24h	0.39	0.26	ASTM F 1249 100°F 90% RH
OTR	cc/100 in ² /24h	97	90	ASTM F 1249 100°F 90% RH
Haze wide angle 2.5°	%	1.0	1.0	ASTM D1003
Gloss (20°)	G.U.	140	140	ASTM D2457
Heat Seal Range	°F	240-285	240-285	2 secs 15lb/in ²
Heat Seal Strength	g/(f)/in	500	500	225°F;1 sec; 15lb/in²
Elasticity modulus (1% secant) MD Strain Rate 10%/minute	lb/in ²	435,100	435,100	ASTM D882
Elasticity modulus (1% secant) TD Strain Rate 10%/minute	lb/in ²	522,100	522,100	ASTMD882
Shrinkage MD	%	3.7	3.7	60 secs at 176°F
Shrinkage TD		3.5	3.5	
Shrinkage MD	%	7.0	7.0	- 60 secs at 248°F
Shrinkage TD		11.0	11.0	

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